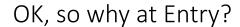


1

# Why are we Binning Jobs?

- Allows labs to consolidate space when one job component is waiting for another job component
- Allows labs to move trays away from production when not needed
- Ensures marrying of job components (e.g. frame, case, lens, samples) before shipping





- The lab knows which jobs will need bins assigned – maybe all
- Print it on the frame label
- Print it on the work ticket
- Print it on a job label
- The bin assigned will always be correct for that job
- Even if a **breakage** is posted



3

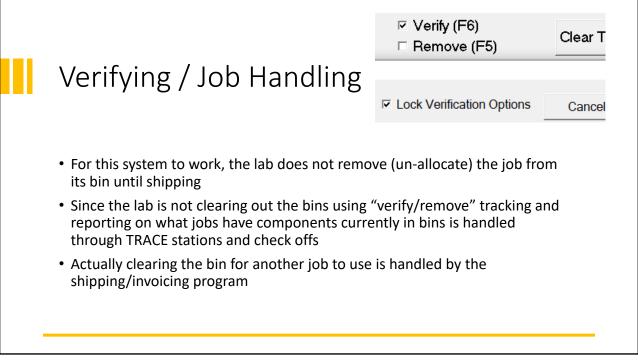
## How Many Bins?

- Labs already using bins probably already have enough
- Allocating more jobs into bins does not mean that there will be more jobs physically in the lab's bins at any given time
- Job components will still only be placed in bins when they need to be placed in bins (or married with other components)
- This process prevents a job getting assigned more than one bin



## Pre-Allocate Frame Bins on Jobs Bin Bin Frame to Come Lens Only How Many Bins? Frame Supplied Uncuts Frame Enclosed Misc · Determine number of bins using an archive report • Determine which job types to allocate • Set number of jobs per bin to 16 · Currently can handle up to 15,984 bin allocations

5





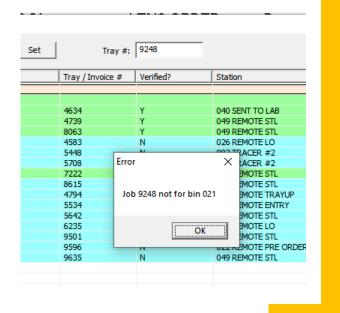
## Audit bins

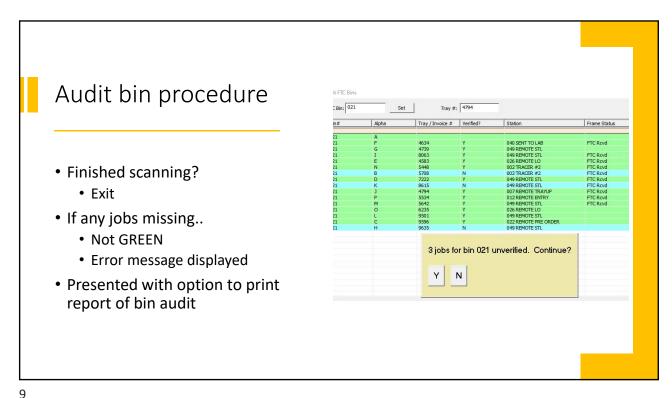
- Ability to verify frames or lenses in each bin are truly ASSIGNED to that bin
- Identifies product in bin that is NOT assigned to that bin
- Produces a report of inconsistencies
- Bin audit is being enhanced to include only bins that should actually have job components in them

7

# Audit bin procedure

- Scan or enter bin number
- Scan each package
  - Verified = green
  - Mismatch = error displayed
    - · Set aside to rebin later





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