ISION

TRAY TRACKING

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TRACE STATION ENHANCEMENTS

- TRACE station activity stored with job [WSR]
 - No longer limited to just 99 days _
- Number of stations expanded to 999 [WSR]
- Still need to do housekeeping
 - In Optical Machinery <4,8,7> -



Save

List Ports (vtm.csv)

Report Stations

List Stations (vtm.csv)

List TCP/IP Ports (vtm.csv)

List Remotes (vtm.csv)

Redirector labels – moved to <5,4,2> from the main menu







File Machinery Wizard TRACE



DASHBOARD

Reporting operators by station [WSR]

- No need for one station per operator
- Best practice:
 - Stations with multiple staff
 - One dashboard per station



E C	ashboard [wss	ample]						_		×
Cycle	s Remote Setu	up cust [DASHBD Dash	hwip2 ftcwait	Promise v	vssample				
]										
F	'rame	in	Tray							
вв	8:00 0	9:00 0	10:00 0	11:00 0	12:00 0	13:00 0	14:00 0	15 : 0	0000	16:00 10
CR	8:00 0	9:00 0	10:00 0	11:00 0	12:00 0	13:00 0	14:00 0	15 : 0	0 8	16:00 12
YC	8:00 0	9:00 0	10:00 0	11:00 0	12:00 0	13:00 0	14:00 0	15 : 0)0 3	16:00 10
			_				1 (New Jo)	bs:	
r	DIG VIS						9 () (Shippe) New Pr)	d: obl	.ems:



DASHBOARD

Newly added features

All departments selection added [WSR]

- Allows complete lab overview

 Digital clock display Time: 16:18



IRACE Data	
Location Type TRACE department	
Select Location ID#s	
All Depts	
Data Requested	
breakage#	



DASHBOARD

Display / processing options <2,2,2>

Principal dashboard



Auto start of selected cycles per display





emote	Dashboard
RDER ENTRY	
RDER ENTRY #2	
1I	
ENS MAINTENANCE	
ENS MAINTENANCE	
s1 desk	DASHBD
s 2 desk	DASHBD
APTOP	
s 3 Desktop	DASHBD
- · ·	

410	KSY-STUCKLUG04	
451	Dashboard NUC #1	<finish 2=""></finish>
452	Dashboard NUC #2	<lcu room=""></lcu>
453	Dashboard NUC #3	<ma></ma>
454	Dashboard NUC #4	<stockrm> AR</stockrm>
455	Dashboard NUC #5	BREAKAGE
456	Dashboard NUC #6	dash2
457	Dashboard NLIC #7	DASHBD



TRACE STATION BEST PRACTICES

Define naming conventions

- Start with department / process id
- Specifically identify equipment _
 - Finish "F MEI641 1"
 - Surface "S_Sprint 1" -
 - Combobulator "Q-Edits" _

Assign to each combobulator queue





Trace Station

224 Q DIGITAL CALCS



TRACE STATION BEST PRACTICES

Assign when posting breakage

- ONLY stations job have processed through are available
 - If processed by LT 1200 1; LT 1200 2 not ava
- Recommend positions be defined as -
 - Location _
 - Equipment type -



		EC. Development in E. E. Edit Long EO. John Mater Configure
	FT: Post F4: Clear	Fo: Breakage inquiry F7: Edit Lens F9: Job Note Configure
	Tray/Invoice	70852
ilable		
•••••	Part Broken	L Left
ailable		
	Department	O : OFFICE O
	–	
	Position	
	Reason	04 SHAPE
	Station	
	ID	022 EASY FIT
		060 FTC WAIT
	Date	041 AUTO REPROCESS
	 :	060 FTC WAIT
	lime	OF FTC WAIT



LATE JOB REPORTS

Create custom reports to track lagging jobs <TRACE,2,4>

- New field: FTC Receive date
- Can open in Excel

PORT:	 Description: 			
Inclusion]	
In Lab C. At Current Station	Current Station	Department	Report Format	
	□ 2 CS1		Data in report	Sort by Breaks
for	3 MGR2	POLY		
	□ 4 INSP1	□ HIRES		
C Days	5 INSP2	□ MISCELLANEOUS		
O Hours : Minutes	□ 6 INSP3			
				Ť
▼		Category		
	11 TBACEB LT 1200 1			
	□ 12 TBACEB LT 1200 2			
	□ 13 CS7			
	□ 14 CS8			
	15 ICE BLOCKER			Jobs/Dept (MAX):
Since logging at station ^	16 CUST SERV 1	AR COATING		
1 MGR	19 MEI 641	□ MIRROR		
2 CS1	20 SUPRA EDGER			
3 MGRZ	21 ME 1200 EDGER			*
5 INSP2 6 INSP3				
7 CS4		Status		
8 CS5				
9 FINISH	29 SURFACE			
10 CS6	30 SWIFT POLISHER			
11 TRACER LT 1200 1	□ 31 GENERATOR			
12 TRACER LT 1200 2	32 SURF BLOCKER			
13 CS7	33 LASER			🔲 Run at Closedow
	□ 34 SPIN COATED V		Lock Report	
	>	>		🔲 Batch 2
10 COST SERVI				
				I_ Batch 3
21 ME 1200 EDGER				E Batch 4
22 EASY FIT				
23 ATLAS LENSMETER				
· · · · · · · · · · · · · · · · · ·				







JOB SORTING

Use filter logic to route your jobs

- < <2,2,5,9>
- Scan by tray or invoice
- View the logic being used
- Display results on screen

dvi Process Navigator	
TRAY:	
Recent Entries:	
Enter by Inv #	



	Filter Result:	
	Select Filter:	
	arout	 Add or Edit Filters
	2: RECD TRACED 1. Frame Wait(108) == FALSE 2. Frame Lab Traced(105) == TRUE >>> FRAME TRACED	^
	1: RECD NO TRACE 1. Frame Wait(108) == FALSE 2. Frame Lab Traced(105) == FALSE >>> TRACER	
Search Filter Log F3: Clear Entries		
	<	>

OK



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THANK YOU

