DIGITAL VISION

FRAMES

Josh Bingenheimer, Stan Arrigotti, Doug Hagen



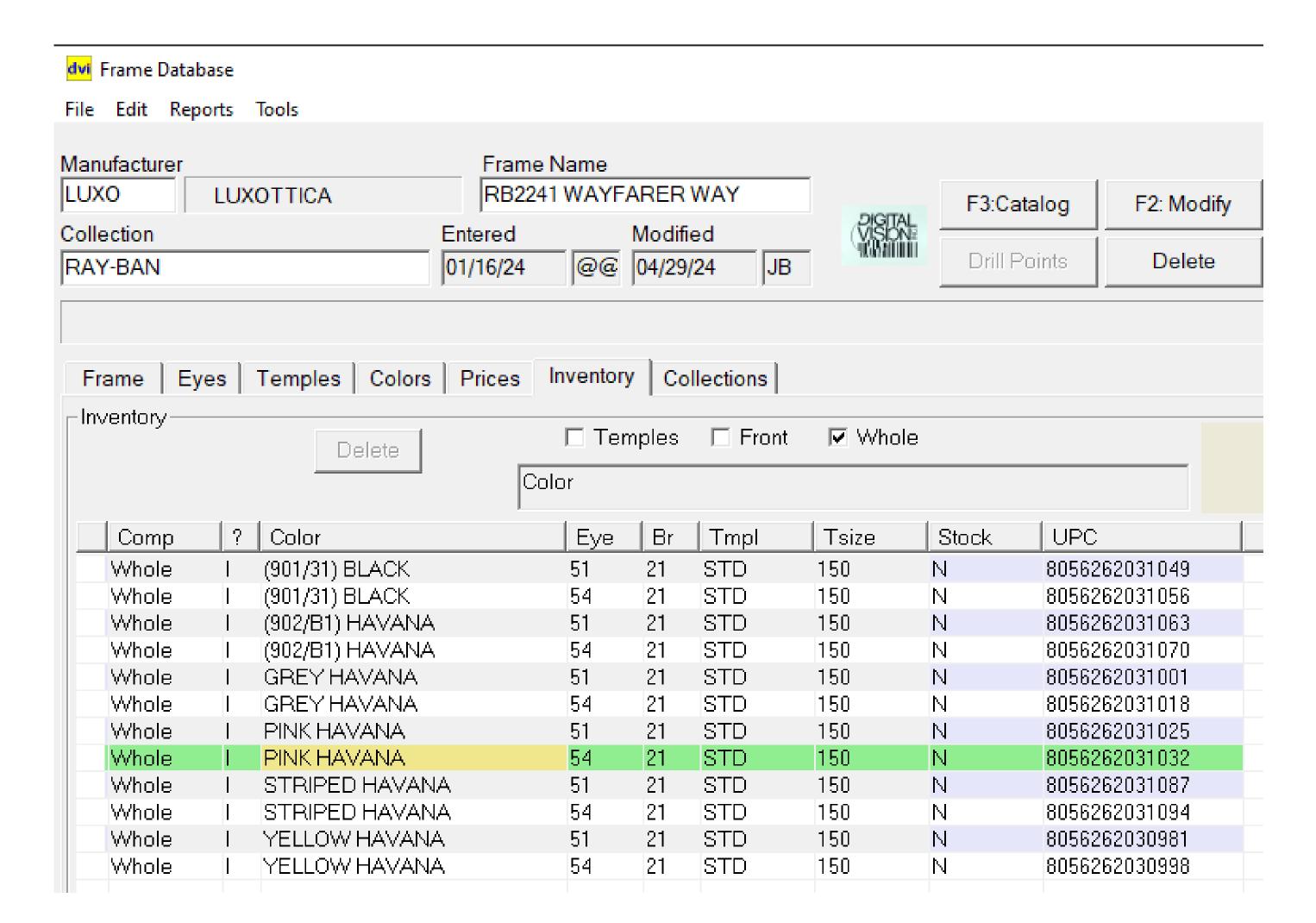
What does DVI Frame Data offer?

86,000	4,700	98,000	16,000+
CATALOG FRAMES	FRAMES WITH DRILL COORDINATES	PATTERNS 21,000+ DVI SOURCED	EDGE-ABLE GROOVE AND RIMLESS PATTERNS



What's included in Tracing Points?

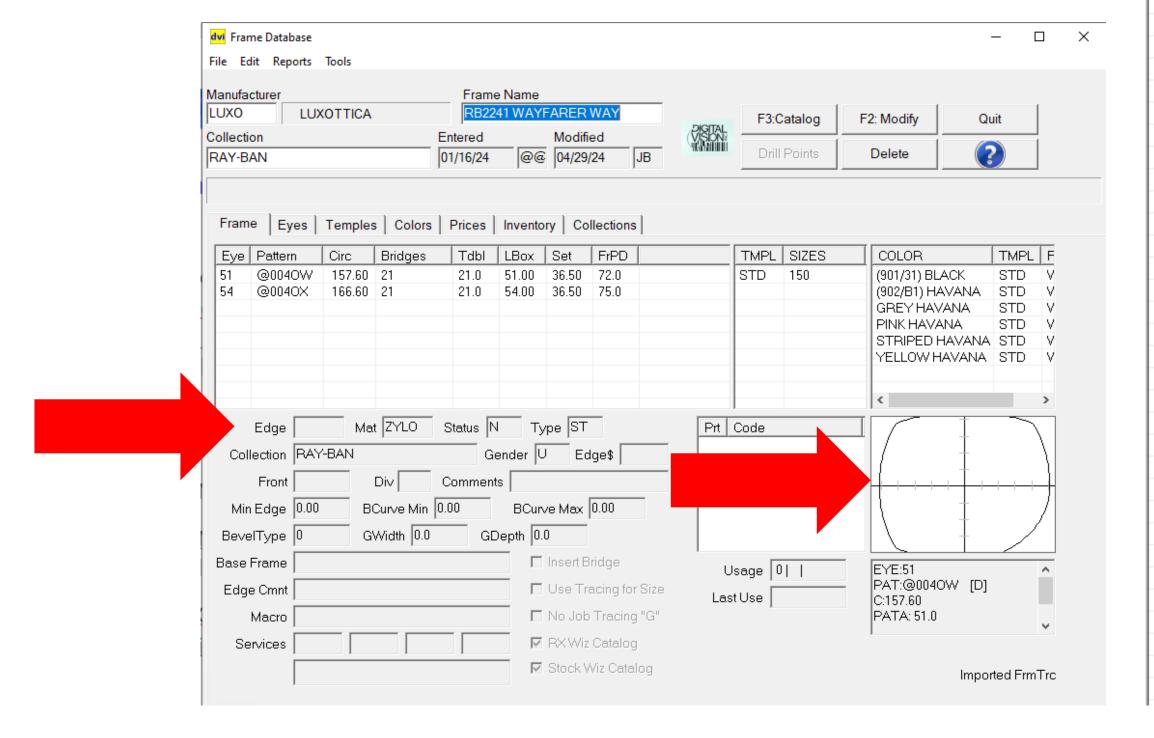
- General Frame description
 - Eye and Bridge Sizes
 - Colors
 - Temples
- UPC/EAN barcodes (Most Frames)
- Vendors recommended MSRP

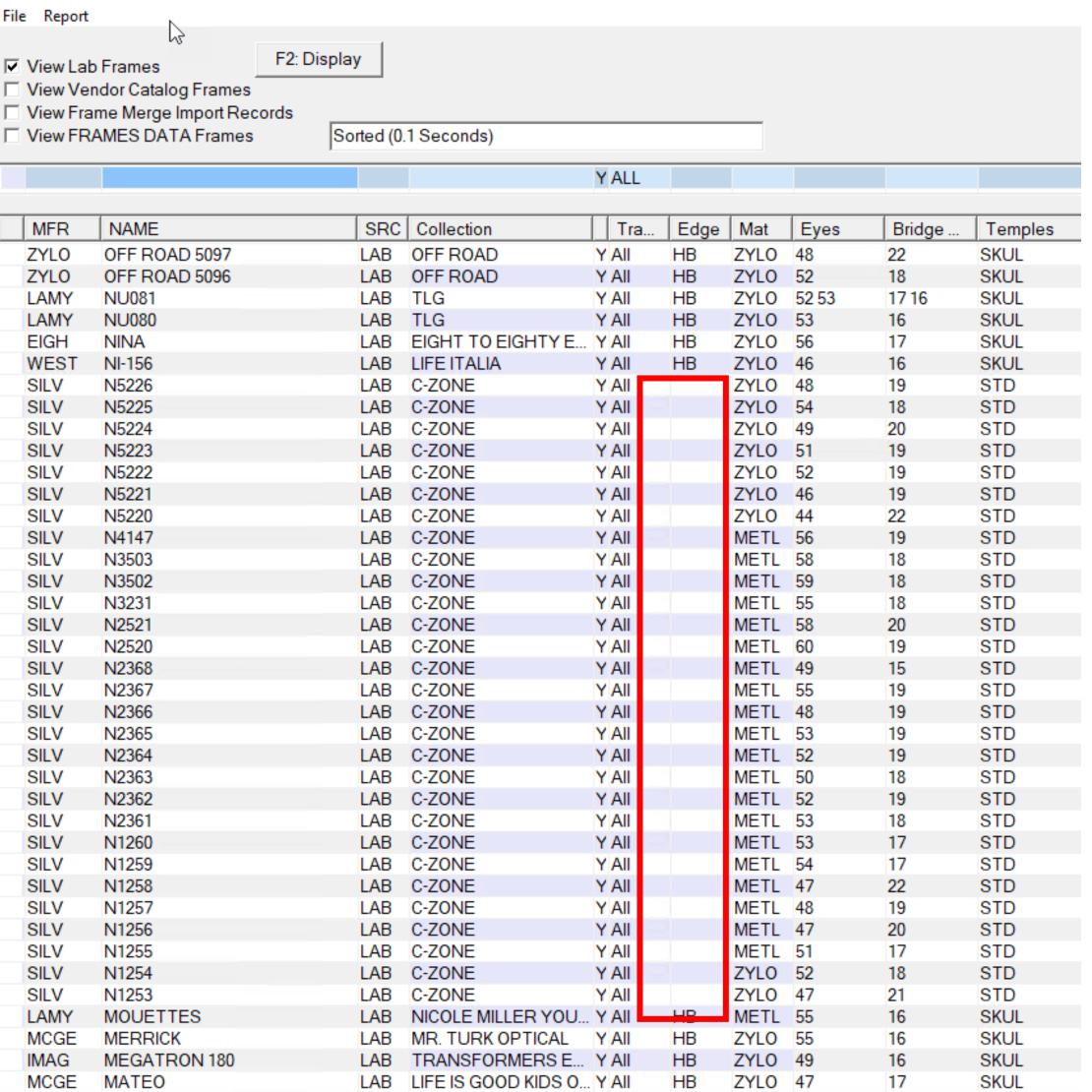


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What may be missing from the Frames Data?

- Tracings
- Edge Types
- Product, Material, and Edge Types that need to be translated to DVI lab codes.





Frame Catalog

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How does DVI improve what comes with Frames Data?

- Validate and adding missing Tracings
 - Frame UPC as Ordered now stored in the job record
 - View in [2,1] Work in Process > F5: Rx Order
 - Automated process searches these UPCs for missing catalog tracings
- Frame UPC as Ordered now included with Send Rx orders [wsr]
- Translated Data to DVI lab codes
- Curve/Angle pattern data exclusive to DVI Tracing Points
- Drill Coordinates when available

Job Info	Value
VWEB#	
Status	Invoiced
Status	Inspected
Status	FTC traced
Status	Reprocessed w/tracing
Status	Coated
Status	uploaded order
Status	ht map OK on reprocess
Digital MFR	NL/NL
Digital Surfacing	calculated
Ordered Frame SKU	716736738246
<	>

FRAME DATABASE

The importance of having a solid Frame Database

- ◆ Frame UPC Database allows Rx orders to match with Database Frames even if the Frame Style name differs.
 - Identify Edits before the Frames arrives.
 - Get ahead of 3D and base curve edits with patterns that includes curve & angle data
 - Reduces turn times with tracing data, allowing you to start the job before the frame arrives.
 - Useful for Non-stock and Subcontract orders

Revision	history for invoice #	
Fields	Original	Revision #1
edge	E	
billto		
plist		
rsphere	+1.25	
rcyl	-1.00	
raxis	175	
rnear	57.0	
Isphere	+1.00	
Inear	57.0	
rstyle	SV	
Istyle	SV	
rcolor	CLR	
rcoat		
Icolor	CLR	
Icoat		
frname	@888465467206	1605
fstatus	N	
frcolor	BROWN/HAVANNA TOBAC	HAVANNA TOBACCO
frmfr	SILHOUETTE	SILH
freye	52	
frbridge	15	
tplength	130	
tptype		SKUL
frtype		ST
edgetype	HB	
frmat	ZYLO	



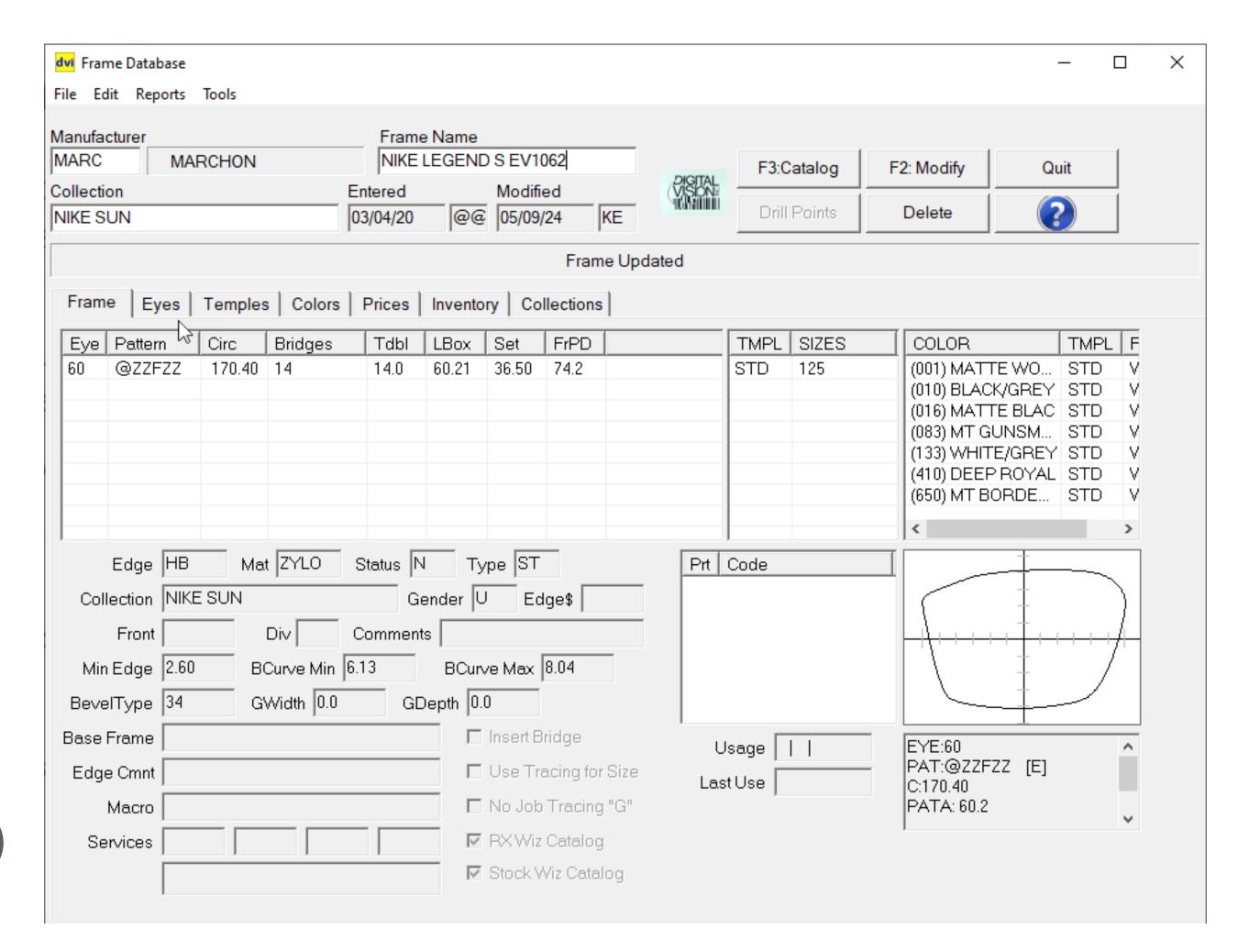
- Streamline Inventory process
 - Generating POs from the Combobulator
 - Send Electronic Purchase Orders
 - Maintain Inventory Levels

FRAME DATABASE



The importance of having a solid Frame Database

- Produce consistent results on frames that are difficult to process.
 - Bevel Type
 - Allows for a standard edge type but sends the specialty bevel [ETYP] to the edger.
 - Groove Width and Depth
 - Step & Groove type bevels
 - Base Curve Min/Max
 - Rx now selects within the defined range (+/- 4)



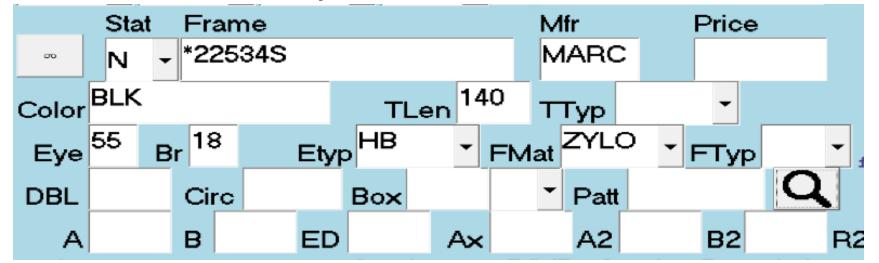
FRAME DATABASE

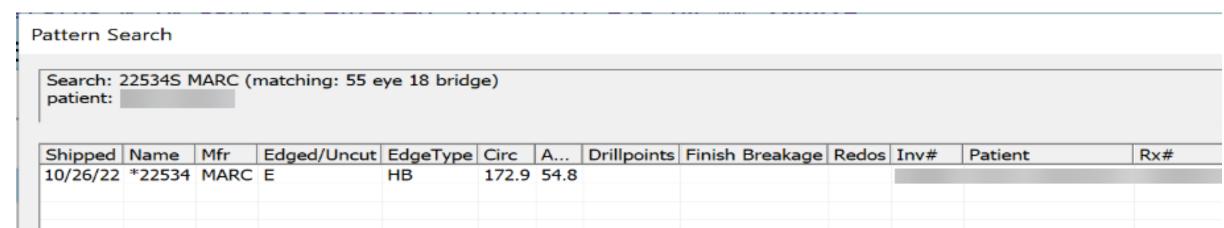


Search Database Frames in Rx Entry

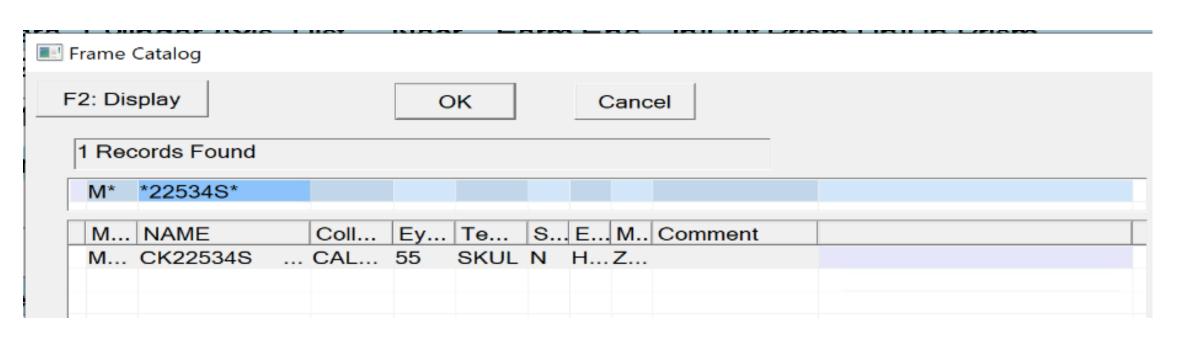
Use the archive pattern search for quick

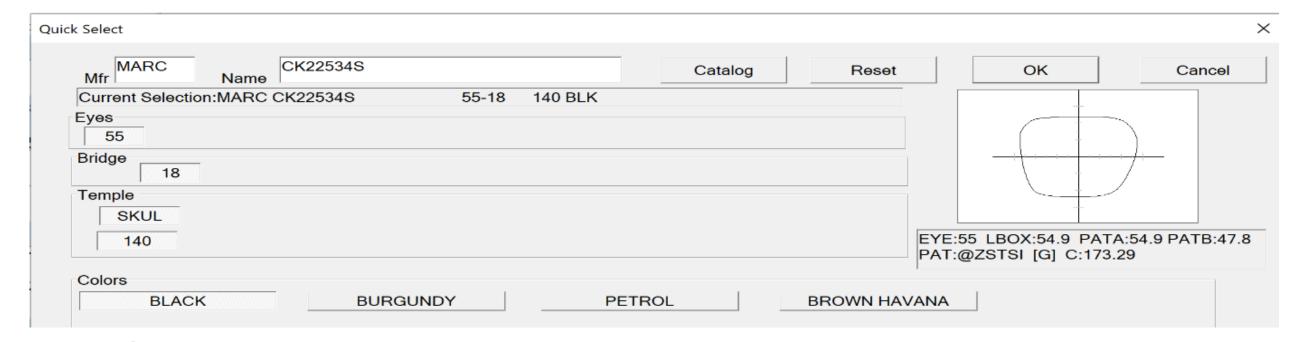
database lookups

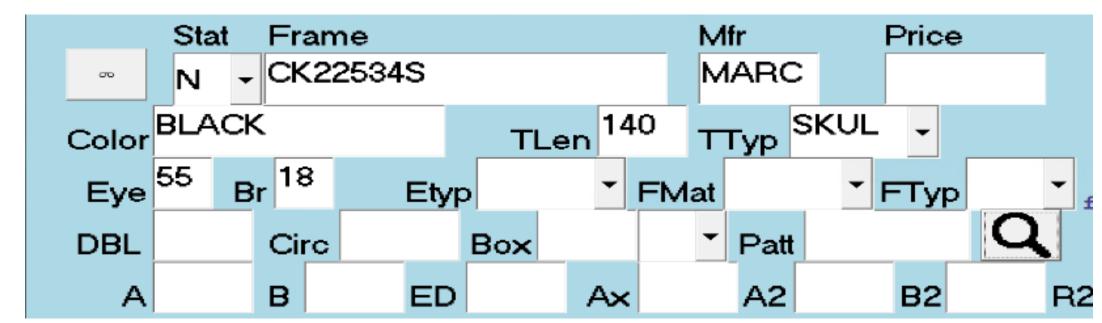




- Frame Catalog
 - Use the filter rows and wildcard search to find database frames







NEW PATTERN DATABASE



Frame Database Conversion

- Project completed prior to last workshop
- All DVI labs have been converted

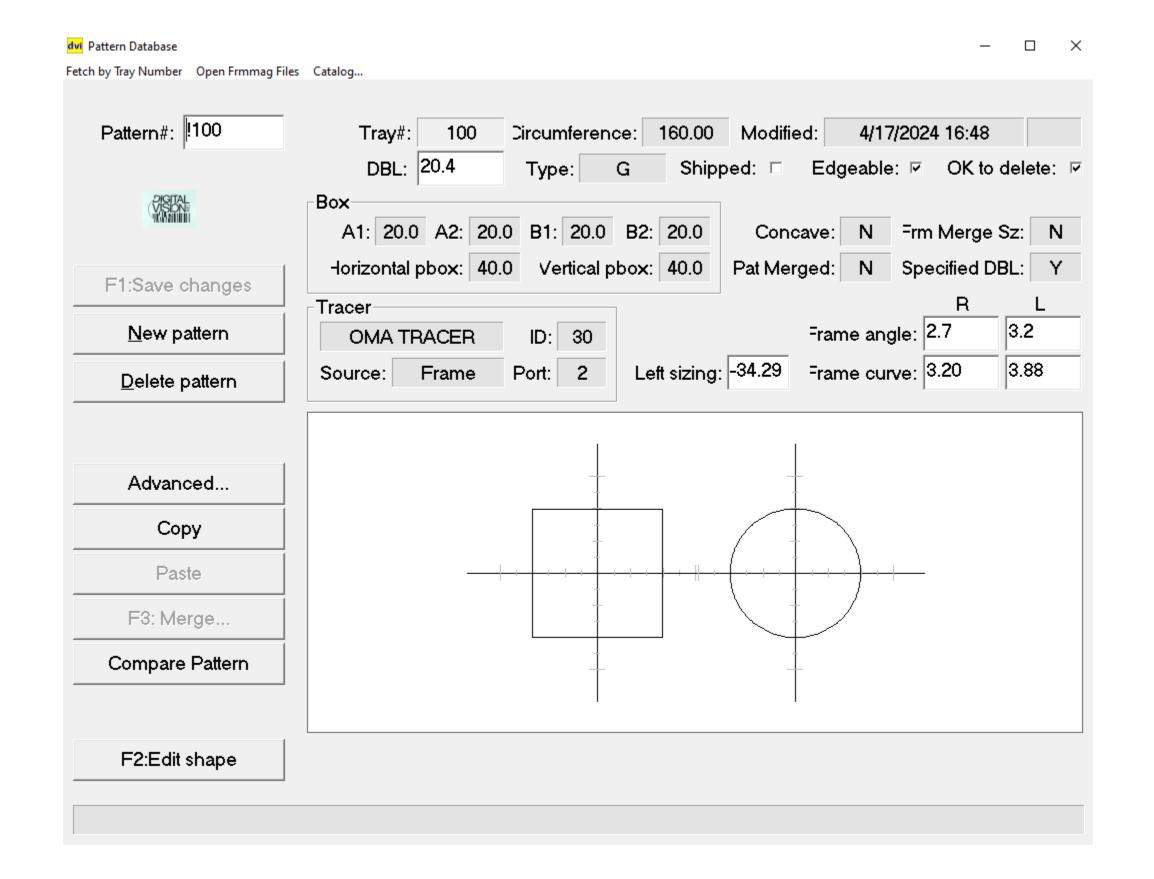
Benefits

- Allows for development of supporting of non-standard shapes
 - Right / Left Shapes
 - Complicated Shapes
 - Radii at Angles
 - Shelf bevel instructions
- Store more points
 - Currently store what tracer sends, or up to 512, but no limitation of number of points stored

RIGHT / LEFT SHAPES



Currently under development



RADII AT ANGLES



- Currently under development
 - Support notched frame shapes
 - Read MEI files



TRCFMT=1;1090;U;R;P

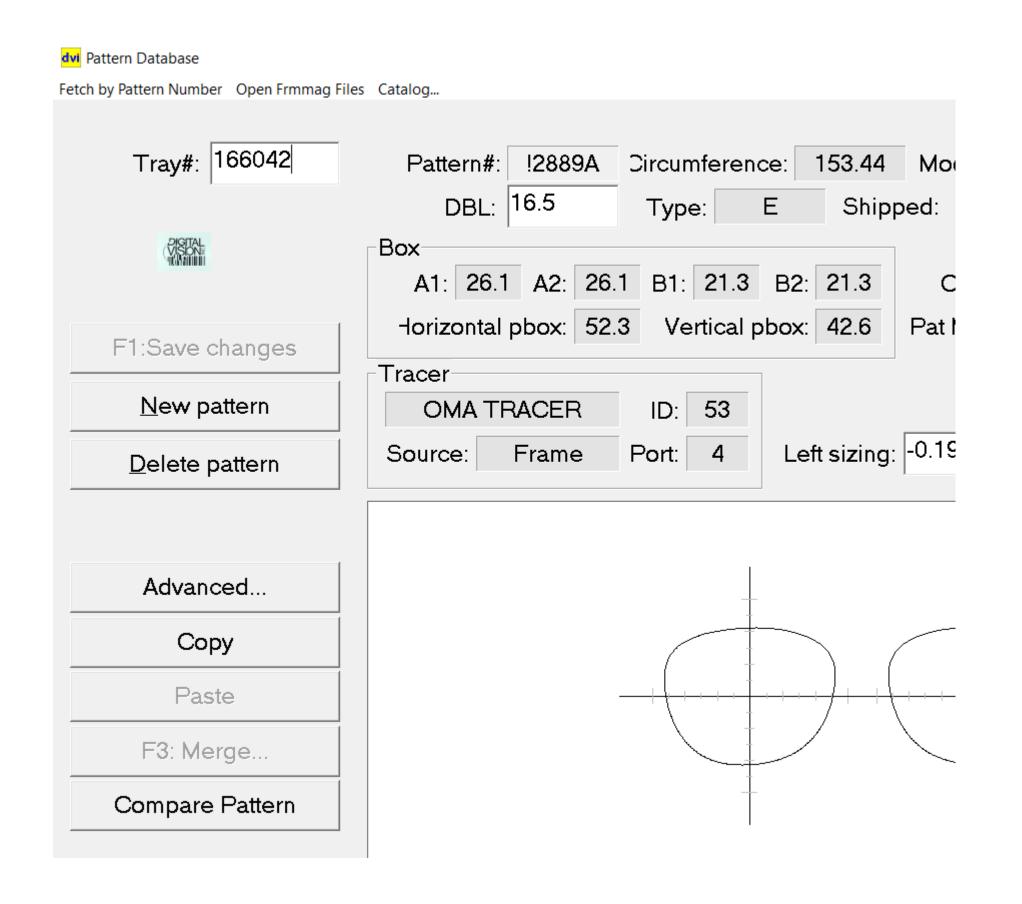
R=3206;3206;3206;3205;3204;3202;3200;3198;3196;3193
R=3190;3187;3183;3179;3175;3170;3165;3160;3155;3149
R=3144;3138;3132;3125;3119;3112;3106;3099;3092;3085
R=3078;3071;3064;3056;3049;3041;3034;3026;3018;3011
R=3003;2995;2987;2979;2970;2962;2954;2945;2937;2928
R=2920;2911;2903;2894;2885;2877;2868;2859;2850;2842
R=2833;2824;2815;2807;2798;2789;2780;2772;2763;2754
R=2745;2737;2728;2719;2710;2701;2693;2684;2675;2666
R=2657;2648;2640;2631;2622;2613;2604;2596;2587;2578
R=2569;2561;2552;2543;2535;2526;2518;2509;2501;2492
R=2484;2476;2467;2459;2450;2442;2433;2425;2417;2408

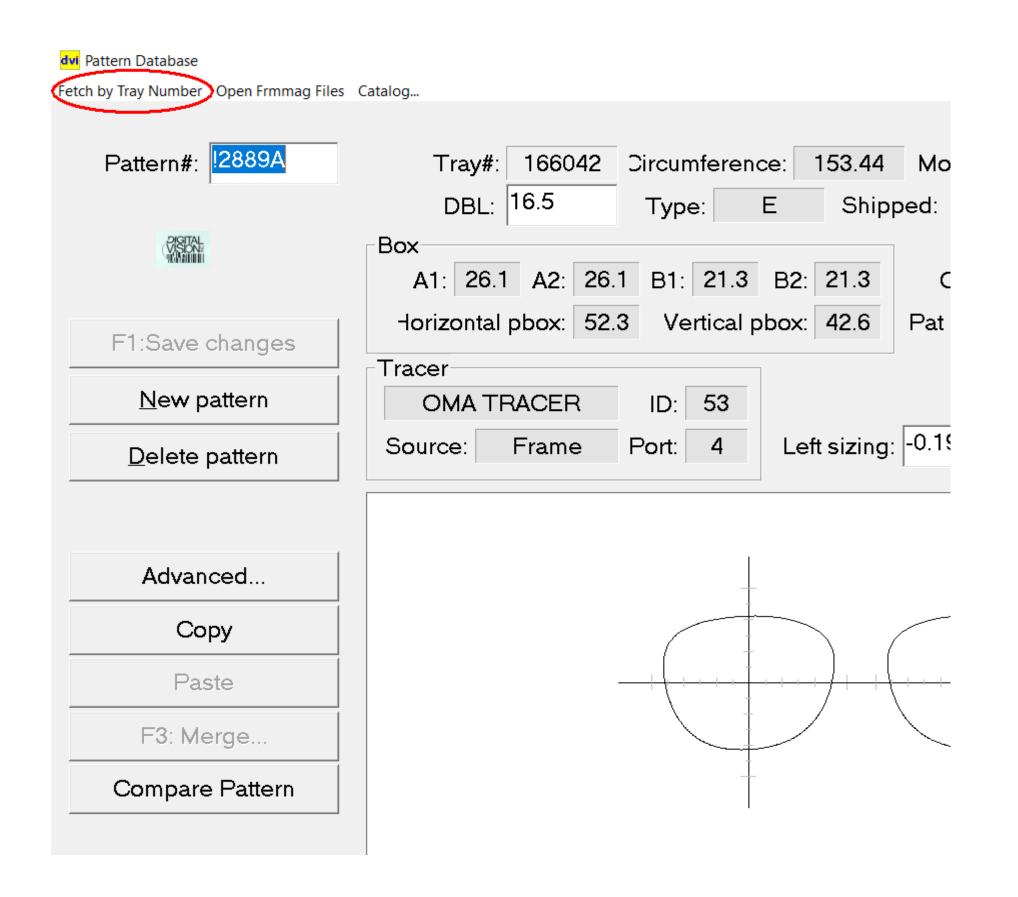
A=1191;1217;1244;1270;1296;1323;1349;1375;1401;1428 A=1454;1480;1505;1531;1557;1582;1608;1633;1658;1683 A=1708;1733;1757;1782;1807;1831;1856;1880;1904;1929 A=1953;1977;2002;2026;2050;2074;2098;2122;2146;2170 A=2194;2218;2242;2266;2290;2314;2338;2362;2385;2409 A=2433;2457;2481;2505;2529;2553;2577;2601;2625;2649 A=2673;2698;2722;2747;2771;2796;2821;2845;2870;2895

SIX DIGIT TRAY CONVERSION



Fetch tracings by tray number / pattern number





PATTERN CATALOG



View your pattern data in grid view!

- Review and manage Edgeable v. Non-Edgeable patterns
- Merge Patterns on Frame Duplicates
- Identify Special edging Frames in your database
- Manage extreme L/R size differences

Number	FMfr	FName	DBL	Circ	Туре	Edgeable	HrzBox	VrtBox	Merged	FrmCrv-L	FrmCrv-R	FrmAng-L	FrmAng-R
@ZXXQ0	ONGU	OG015	0.0	145.61	G	N	52.1	34.2	N	4.50	4.50	8.4	8.4
@ZXXTI	ONGU	OG702	0.0	145.60	G	N	54.0	32.2	N	4.70	4.70	8.0	8.0
@ZXXPW	ONGU	OG 709 FT W/ EZ SHIE	0.0	150.14	G	N	52.1	40.3	N	5.50	5.50	7.9	7.9
@ZXXPX	ONGU	OG 709 FT W/ EZ SHIE	0.0	156.40	G	N	54.1	42.3	N	5.50	5.50	7.9	7.9
@ZZJFG	ONGU	OG C214	0.0	152.76	Е	N	52.1	38.7	N	4.85	4.85	7.6	7.6
@ZXXPY	ONGU	OG013	0.0	138.60	G	N	49.1	36.1	N	5.20	5.20	7.5	7.5
@ZZ95C	ONGU	OG013 W/ EZ SHIELD	0.0	138.60	G	N	49.1	36.1	N	5.20	5.20	7.5	7.5
@ZXXTJ	ONGU	OG709	0.0	153.92	G	N	53.1	42.0	N	5.00	5.00	7.1	7.1
@ZXXTK	ONGU	OG709	0.0	160.19	G	N	55.1	44.0	N	5.00	5.00	7.1	7.1
@ZXXQ9	ONGU	OG021	0.0	146.99	G	N	52.9	34.6	N	5.00	5.00	6.4	6.4
@ZXXT7	ONGU	OG616	0.0	152.75	G	N	54.0	37.8	N	4.70	4.70	6.2	6.2
@ZXXT6	ONGU	OG614	0.0	153.04	G	N	54.8	37.2	N	4.50	4.50	6.2	6.2
@ZZ95E	ONGU	OG085	0.0	143.45	G	N	52.1	35.9	N	5.92	5.92	5.9	5.9
@ZZDBX	ONGU	OG085 W/ EZ SHIELD	0.0	143.45	G	N	52.1	35.9	N	5.92	5.92	5.9	5.9
@ZZ95D	ONGU	OG021 W/ EZ SHIELD	0.0	145.70	G	N	52.3	34.6	N	4.09	4.09	5.3	5.3
@ZZJFF	ONGU	OG C213	0.0	155.86	E	N	51.5	43.8	N	4.88	4.88	4.7	4.7
@ZXXPZ	ONGU	OG014	0.0	138.30	G	N	50.1	32.0	N	5.00	5.00	2.8	2.8
@ZXXSM	ONGU	OG255S	0.0	162.58	G	N	58.8	38.8	N	5.70	5.70	19.4	19.4
@ZYA9C	ONGU	US120S	0.0	164.13	G	N	56.5	40.6	N	6.28	6.28	18.8	18.8
@ZYA9D	ONGU	US120S W/FULL SEAL	0.0	164.13	G	N	56.5	40.6	N	6.28	6.28	18.8	18.8
@ZRYP2	ONGU	OG220FS W/FULL SEAL	0.0	154.81	G	Y	57.6	36.1	N	5.87	6.04	15.7	15.7
@ZRYP2	ONGU	OG220S W/DUST DAM	0.0	154.81	G	Y	57.6	36.1	N	5.87	6.04	15.7	15.7
@ZTTKM	ONGU	OG220S WITHOUT DUST DAM	0.0	154.81	G	Y	57.6	36.1	N	5.87	6.04	15.7	15.7
@ZZDBV	ONGU	OG 800 REPLACEARRIER	0.0	150.28	G	N	48.5	41.6	N	5.92	5.92	12.8	12.8
@ZZDC1	ONGU	OG800	0.0	150.28	G	N	48.5	41.6	N	5.92	5.92	12.8	12.8
@ZXXTB	ONGU	OG619	0.0	149.55	G	N	54.0	36.1	N	5.20	5.20	10.0	10.0
@ZXXT9	ONGU	OG618	0.0	153.67	G	N	55.0	37.1	N	5.00	5.00	10.0	10.0
@ZXXTD	ONGU	OG620	0.0	166.27	G	N	58.8	39.0	N	5.00	5.00	10.0	10.0
@ZXXTF	ONGU	OG621	0.0	144.02	G	N	52.0	33.5	N	4.70	4.70	10.0	10.0
@ZXXSS	ONGU	OG508	0.0	146.69	G	N	55.4	33.8	N	4.40	4.40	1.2	1.2

FRAME DATABASE CONVERSIONS



Conversion to make collection primary, allow same frame name under different collections

- Collection
 - make collection primary, allow same frame name under different collections
- Colors
 - add support for color code (as printed on frame)
 - add support for more and longer colors
- Restructuring allows frame collection/mfr/name change without updating all secondary databases
- Databases affected
 - main frame database, frame inventory, drill points, pricing, purchase order and stock order files, work in process file, frames sold database, etc

NEW FRAME MANAGEMENT PROGRAM

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- Resizable splitview
- Fast keyedlookups
- Columnsize/orderpreserved
- Tabbed detailview at right
- Improved merge options

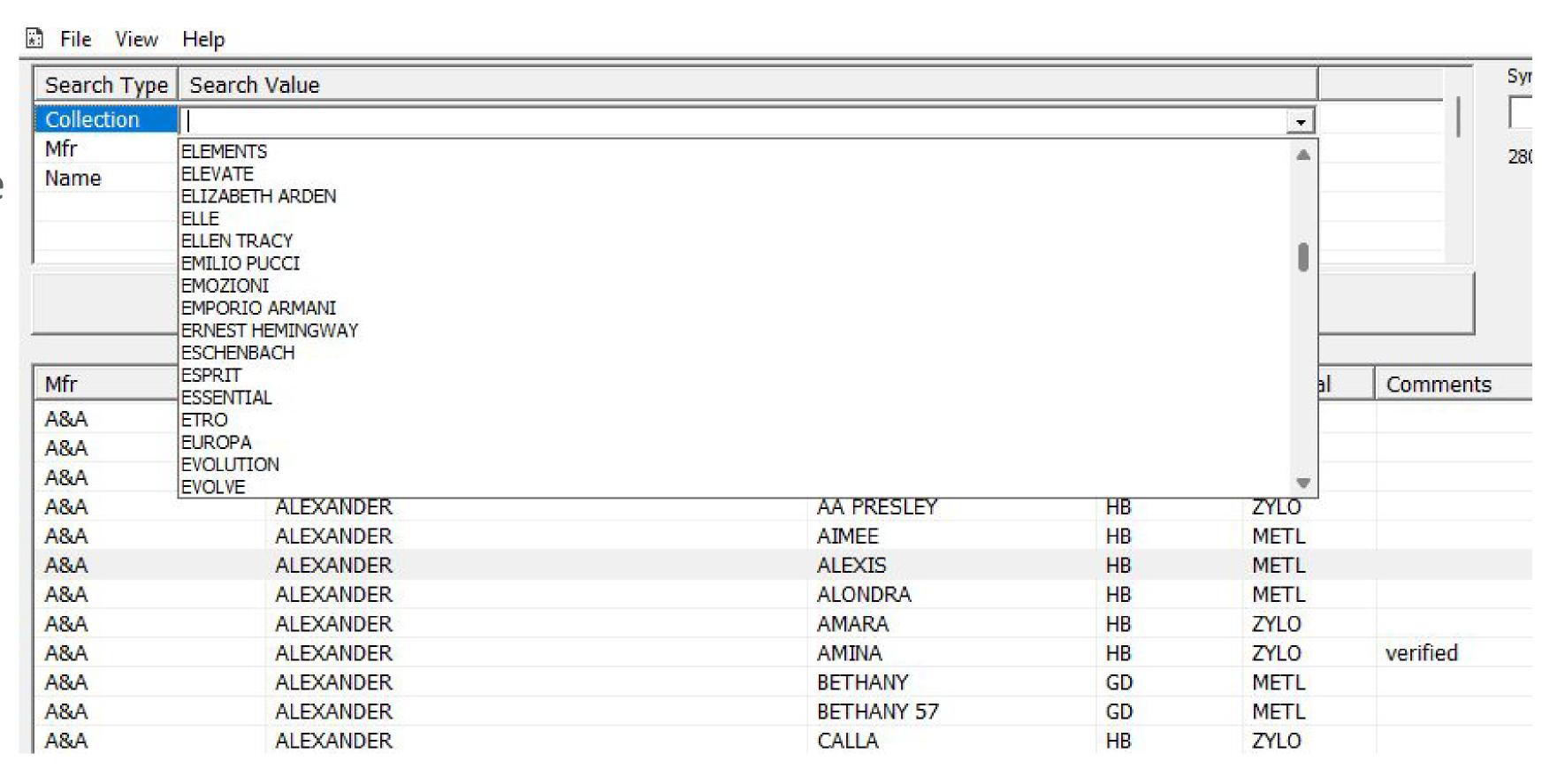
Search Type	Search Value					Sync/Merge Me	ode		∃ ld
Collection	180 FLEX							-	Name
Mfr	A&A				1	280 frames		318 32	Collection
Name						200 frames			Mfr
									Record#
									☐ Profile
					-				Type
		Begin Search			1				Edge Type Material
									Gender
111									Temple
Mfr	Collection	Name	EdgeType	Material	Comments	S	Stocking Stat	3YearUse	Comments
A&A	ALEXANDER	AA CORA	НВ	METL			N	0 0 1	☐ Processing
A&A	ALEXANDER	AA LUCY	НВ	ZYLO			N	0 0 0	Use tracing for size
A&A	ALEXANDER	AA PIPER	HB	ZYLO			N	0 0 0	☐ No job tracings
A&A	ALEXANDER	AA PRESLEY	HB	ZYLO			N	0 0 0 0	Groove width
A&A	ALEXANDER	AIMEE	НВ	METL			N	0 0 0	Groove depth
A&A	ALEXANDER	ALEXIS	НВ	METL			N	0 1 0	Service code
A&A	ALEXANDER	ALONDRA	HB	METL			N	0 0 0	Service code
A&A	ALEXANDER	AMARA	НВ	ZYLO			N	0 0 0	Service code
A&A	ALEXANDER	AMINA	НВ	ZYLO	verified		N	0 1 2	Service code
A&A	ALEXANDER	BETHANY	GD	METL			N	0 1 0	MinEdge
A&A	ALEXANDER	BETHANY 57	GD	METL			N	0 1 0	Base curve min
A&A	ALEXANDER	CALLA	HB	ZYLO			N	0 0 0	Base curve max
A&A	ALEXANDER	CELESTE	НВ	ZYLO			N	0 0 0	Bevel type
A&A	ALEXANDER	CELESTE AA	HB	ZYLO			N	0 0 0	Base frame
A&A	ALEXANDER	CLEMENTINE	HB	METL			N	0 0 0	☐ Ordering
A&A	ALEXANDER	DELANEY	HB	ZYLO			N	0 0 0	Stocking Status Default
A&A	ALEXANDER	ESTHER	HB	METL			N	0 1 1	▼ RxWiz
A&A	ALEXANDER	FINLEY A	НВ	ZYLO	verified		N	0 5 3	✓ StockWiz
A&A	ALEXANDER	GABBIE	HB	METL	LIBRATER		N	1 0 0	Edging price
A&A	ALEXANDER	GEMMA AA	HB	METL	UPDATED		N	0 0 1	3YearUse
A&A A&A	ALEXANDER ALEXANDER	GEORGIA AA	GD HB	METL			N	0 0 0	LastUsed
A&A	ALEXANDER	GILLIAN HAZEL		METL METL			N	0 0 2	
A&A	ALEXANDER	IMOGEN	HB HB	METL			N	0 0 1	
A&A	ALEXANDER	JOCELYN	НВ	ZYLO			N	0 1 0 0 0	
A&A	ALEXANDER	JODY	НВ	METL			N	0 0 0	
A&A	ALEXANDER	LAYLA	НВ	ZYLO			N	0 1 1	
A&A	ALEXANDER	LINETTE	HB	ZYLO			N	0 1 6	
A&A	ALEXANDER	LUCY	НВ	ZYLO			N	0 1 2	
A&A	ALEXANDER	MARGIE	НВ	ZYLO	verified		N	0 1 1	
A&A	ALEXANDER	MOREEN	НВ	METL	vermed		N	0 1 0	
A&A	ALEXANDER	PAISLEY AA	НВ	ZYLO			N	0 0	
A&A	ALEXANDER	PARKER AA	НВ	ZYLO			N	0 1 1	
A&A	ALEXANDER	REAGAN	НВ	METL			N	0 0 1	
A&A	ALEXANDER	SHARMAIN	НВ	METL	verified		N	0 2 2	
A&A	ALEXANDER	SHEA	НВ	METL	verified		N	0 0 2	
A&A	ALEXANDER	SKYLAR	GD	METL			N	0 0 0	Туре
A&A	ALEXANDER	THEA AA	НВ	METL			N	0 0 0	One of: ST (Whole frame), CL (Clipon sunglass; chasis/top), EB (
A&A	ALEXANDER	VIRGIE	НВ	METL			N	0 0 1	up.), ID (Industrial), SG (Sunglass), SW (Sportswear), SU (Solid un
A&A	ALEXANDER	VONDA	НВ	ZYLO			N	0 0 0	
ARA	ALEXANDER	WILLOW AA	HR	MFTI			N	0 1 1	
1)3						<u> </u>			
								1	
	Delete			Insert					mill 1000

ld	
Name	FINLEY A
Collection	ALEXANDER
Mfr	A&A
Record#	3324
Profile	
Type	ST
Edge Type	ST CL
Material	CL EB
Gender	ID ID
Temple	SG
Comments	SW
Processing	SU
Use tracing for size	
No job tracings	100
Groove width	0.0
Groove depth	0.0
Service code	W05
Service code	N05
Service code	
Service code	
MinEdge	0.00
Base curve min	4.25
Base curve max	
Bevel type	0
Base frame	
Ordering	**************************************
Stocking Status Default	N
∇ RxWiz	
✓ StockWiz	
Edging price	THE CONTRACTOR OF THE CONTRACT
3YearUse	0 5 3
LastUsed	2023-05-04
ype ne of: ST (Whole frame), CL (Clipon sunglass; chasis/top), E o.), ID (Industrial), SG (Sunglass), SW (Sportswear), SU (Solid	B (End/Bridge combob, rimless frame. Enter smallest eye size in database, will unit, no substitution of parts - temples NOT removable)

DEFINING A SEARCH

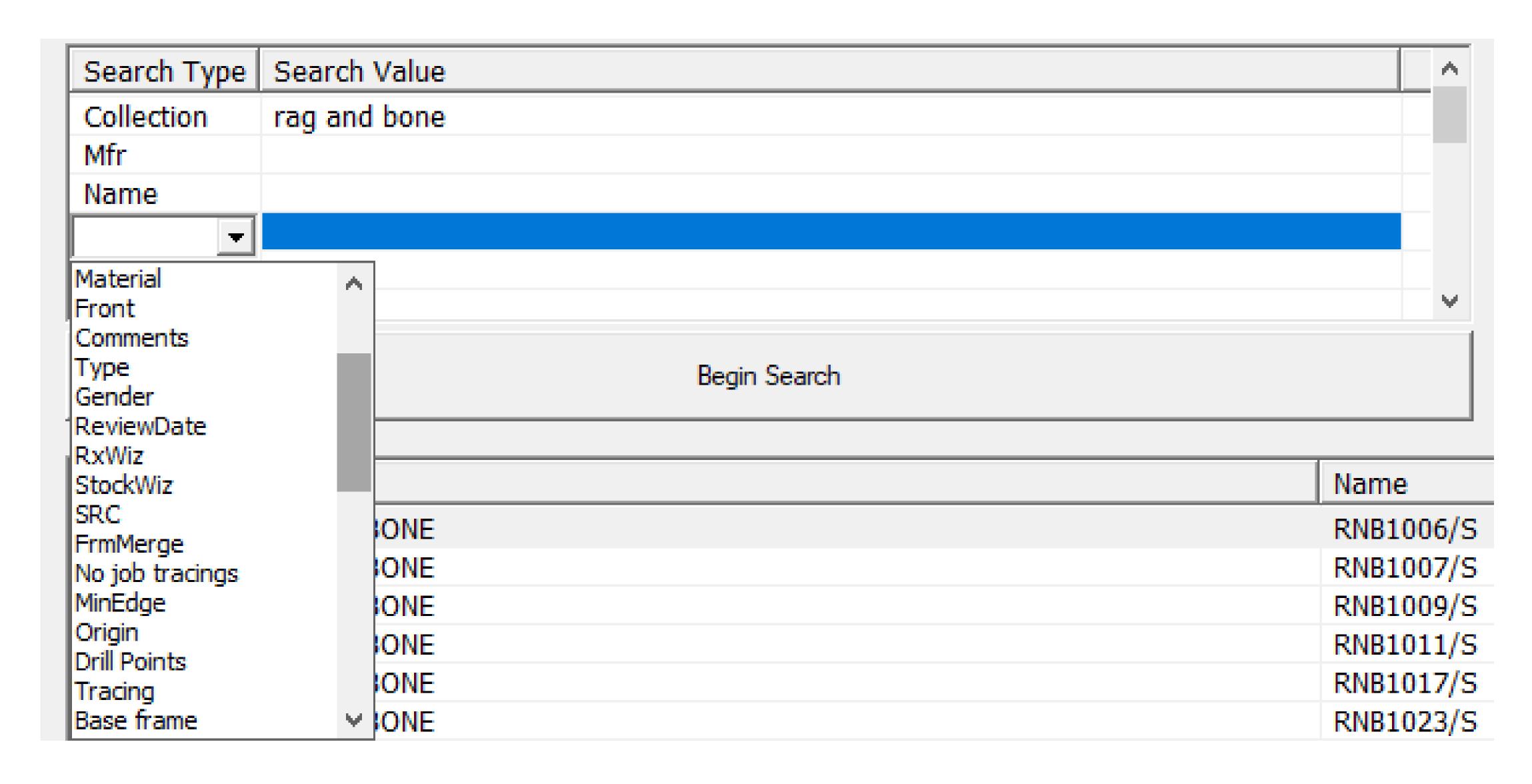


- Collection, mfr, and name search index-enhanced
- Wildcard-enabled
- Multiple values for a single field type can be added



ADDING NEW SEARCH CRITERIA





PROFILE TAB

- Frame properties by category
- Temple style set here

□ Id	
Name	RNB1006/S
Collection	RAG AND BONE
Mfr	SAFI
Record#	69585
□ Profile	
Туре	ST -
EdgeType	HB
Material	METL
Gender	U
Temple	
Comments	
□ Processing	
Use tracing for size	
No job tracings	
Groove width	0.0
Groove depth	0.0
Service code	
Min Edge	0.00
Base curve min	
Base curve max	
Bevel type	0
Base frame	
☐ Ordering	
Stocking Status Default	N
✓ RxWiz	
✓ StockWiz	
Edging price	
3YearUse	0 0 0
LastUsed	•

Type

One of: ST (Whole frame), CL (Clipon sunglass; chasis/top), EB (End/Bridge combob, rimless frame. Enter smallest eye size in database, will scale up.), ID (Industrial), SG (Sunglass), SW (Sportswear), SU (Solid unit, no substitution of parts - temples NOT removable)



TEMPLE TYPE UNDER PROFILE CATEGORY

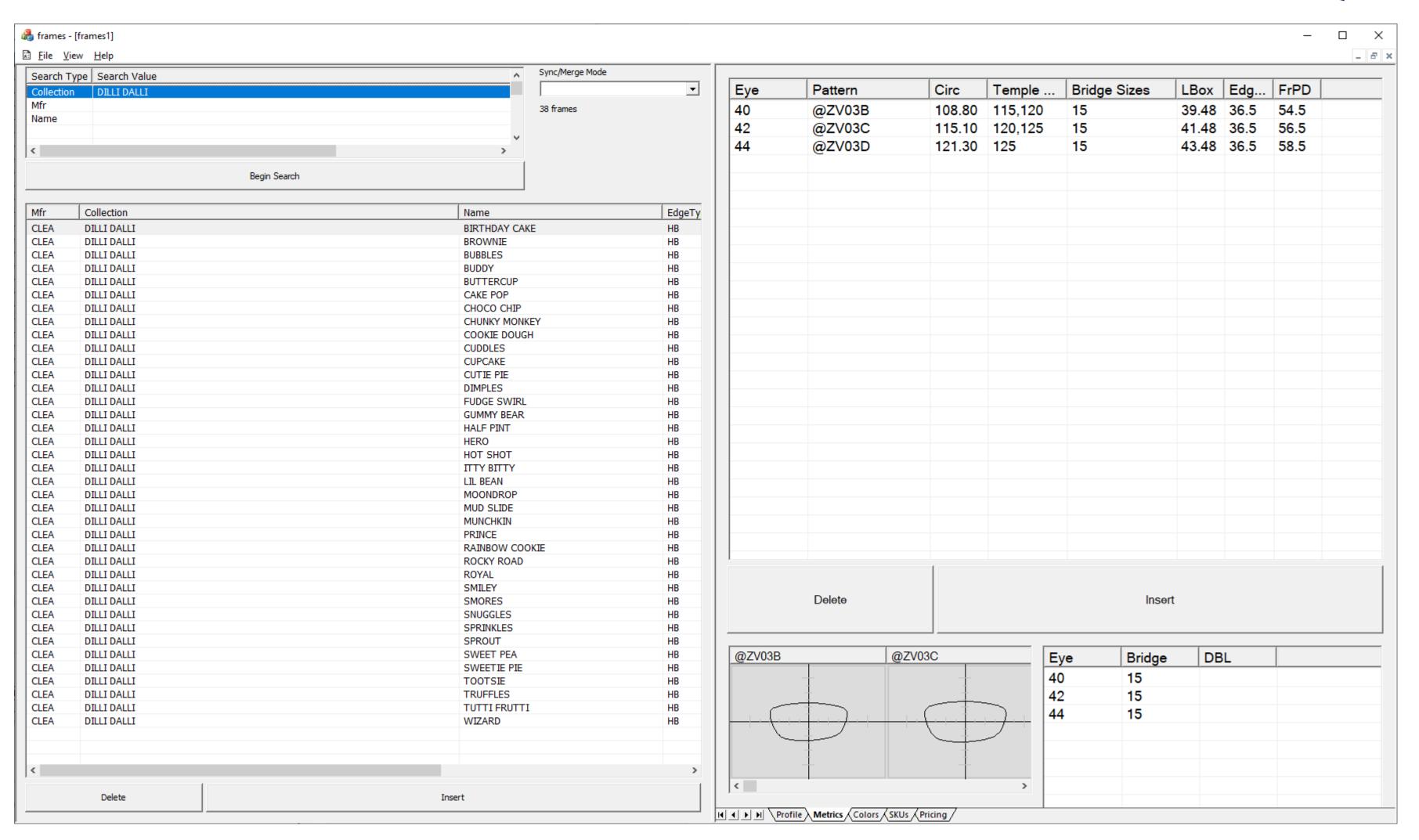


□ Profile		
Туре	ST	
EdgeType	HB	
Material	METL	
Gender	U	
Temple	SKUL	7
Comments	SKUL	
□ Processing	WRAP	
Use tracing for size	STRA FLEX	
No job tracings	STRP	
Groove width	CABL	
Groove depth	0.0	
Service code		
MinEdge	0.00	
Base curve min		
Base curve max		
Bevel type	0	
Base frame		

METRICS TAB

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- Eye sizes at top
- DBL measurements
 at bottom
- ◆ Temple lengths and bridge sizes entered as comma-delimited lists
- Drawing of each pattern



TEMPLE LENGTH ENTRY

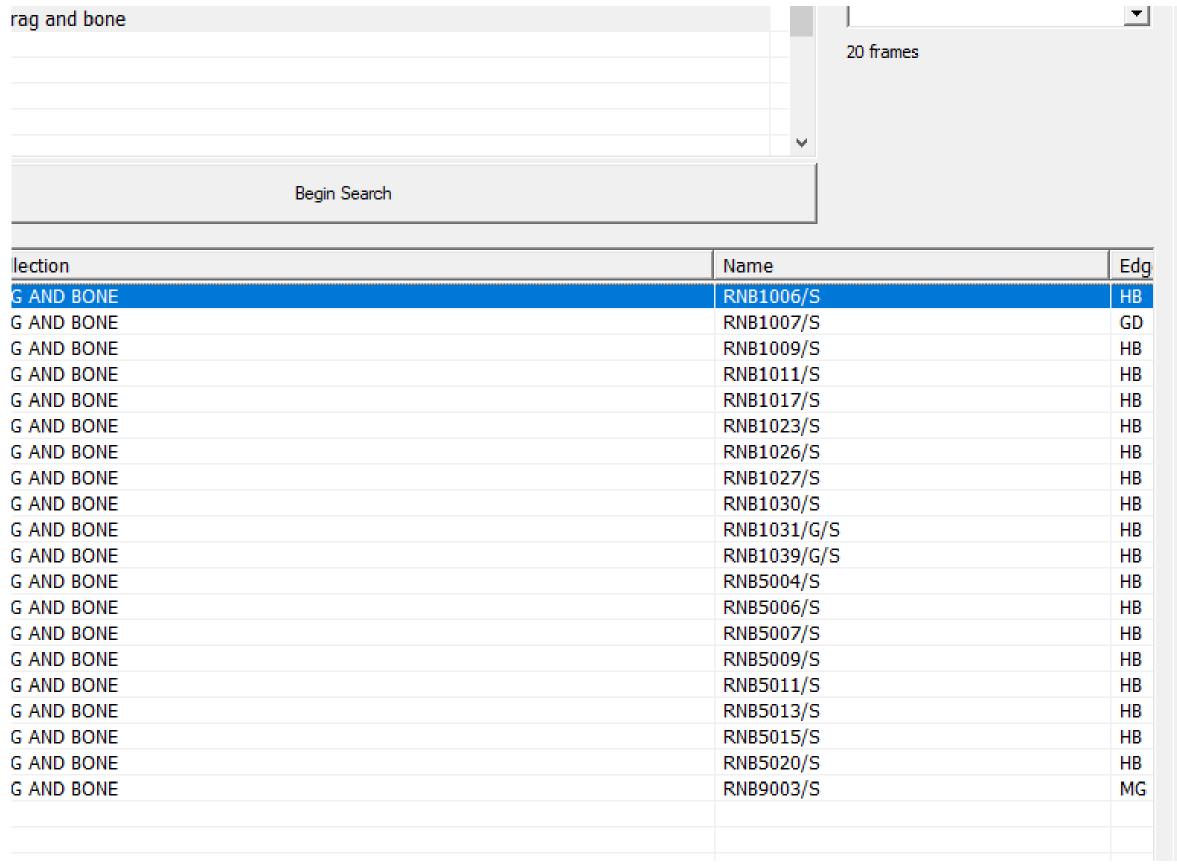


Eye	Pattern	Circ	Temple Sizes	Bridge Sizes
40	@ZV03B	108.80	115,120, 127	15
42	@ZV03C	115.10	120,125	15
44	@ZV03D	121.30	125	15

COLOR TAB



- ◆ Color code
- Larger color name
- Unlimited colors



ANTGD GRE	02F7
BLACK	0807
BLCK ORNG	08LZ
GOLD	0J5G
GOLD BLUE	0LKS
GOLD HAVN	006J
GOLD YELL	0DYG
HAVANA ON TIFFANY BLUE	0YB7
LGH GOLD	03YG
MATTE TRANSPARENT GREY	08LZ
PALLADIUM	0010
SHINY BLACK / GRADIENT SMOKE	02F&
SILVER	0YB7
TRANSPARENT LIGHT BROWN	09J9
WHBRW WHT	09J9
WHEATFIELD BEIGE-JEWELED	03YG

LONGER COLOR NAMES



HAVANA ON TIFFANY BLUE	0YB7
LGH GOLD	03YG
MATTE TRANSPARENT GREY	08LZ
PALLADIUM	0010
SHINY BLACK / GRADIENT SMOKE	02F&
SILVER	0YB7
TRANSPARENT LIGHT BROWN	09J9
WHBRW WHT	09J9
WHEATFIELD BEIGE-JEWELED	03YG

PRICING

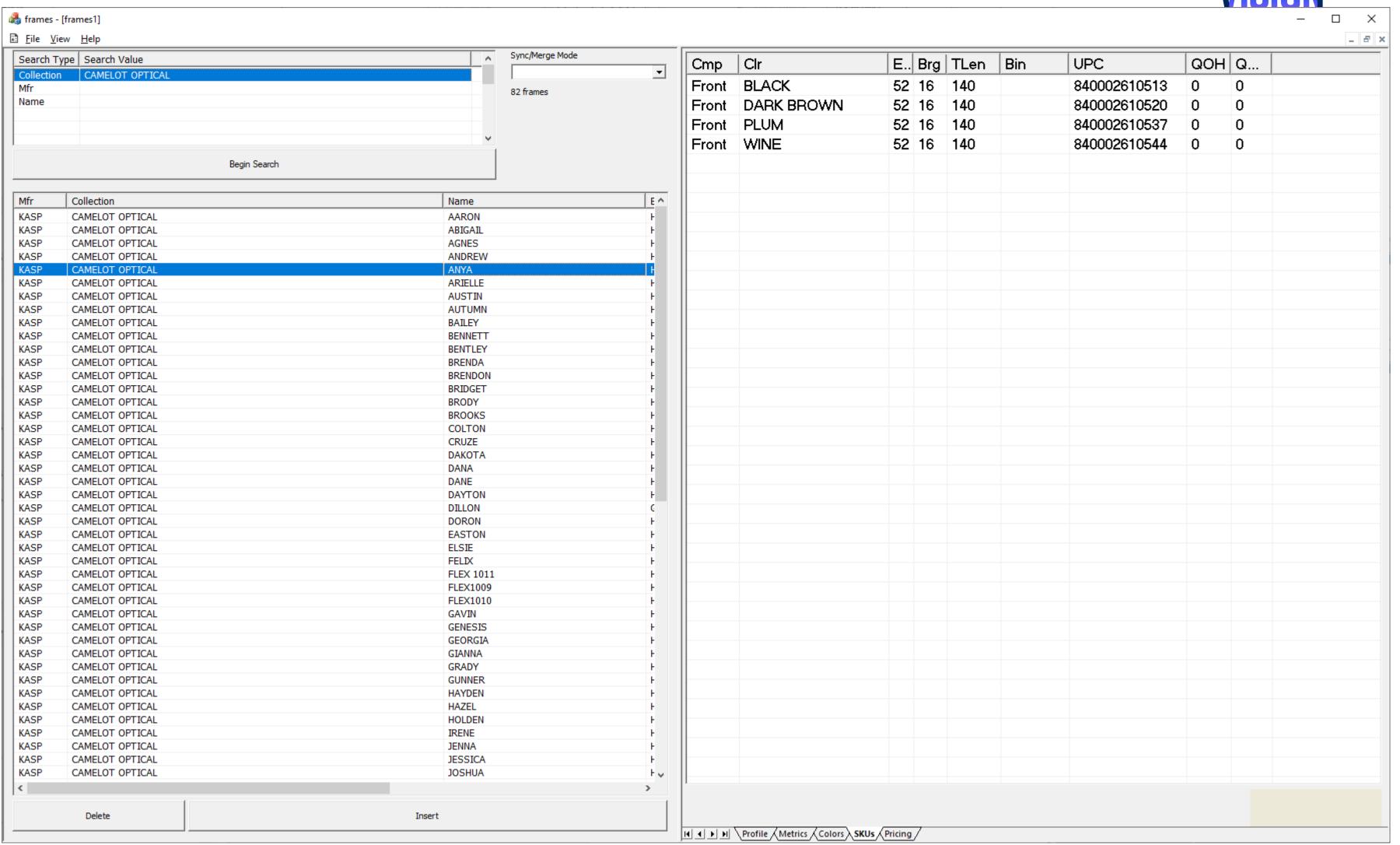


- "Simplicity is prerequisite for reliability"
 Edsger Dijkstra
- Looking for cases that go beyond frame/pricelist/price

COMPONENTS TAB

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- Reflection of available parts
- Derived from frame type and color setup
- Frametype/componentcleanup



FRAME TYPES / COMPONENTS



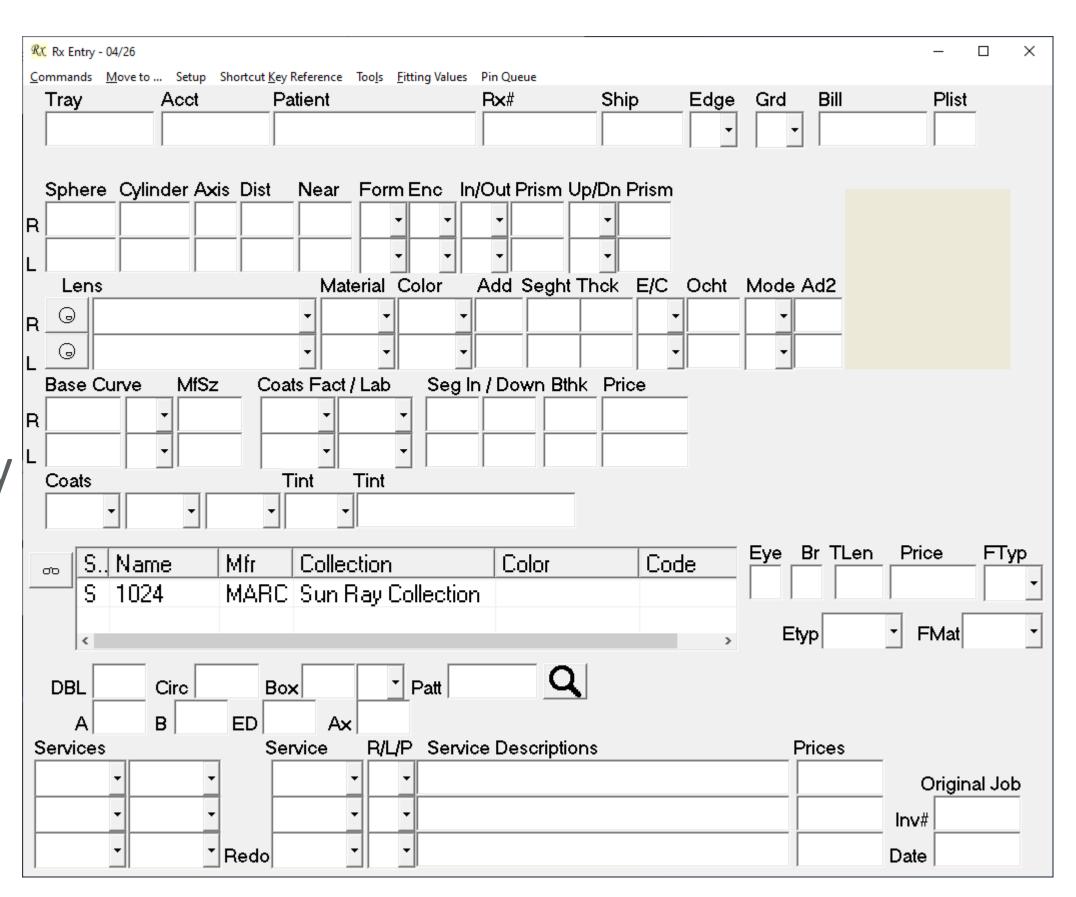
- Frame types going forward
 - Standard
 - Endpiece/bridge (rimless)
 - Industrial (Z87 safety)
 - Sunglass
 - Sports (ASTM F803)
 - Clip-on
 - Shape only
 - Rx insert (goggle)

- Going away....
 - Chassis-top
 - Temple
 - Half-eye
 - Special
 - Safety
 - Solid Unit
 - Front-end

IMPLICATIONS FOR FRAME ENTRY



- Collection and color code added to Rx
- Pruning some other fields that are now unused
- Potential benefit of a list display to ease entry of other frame components



FRAME COMPONENT LIST

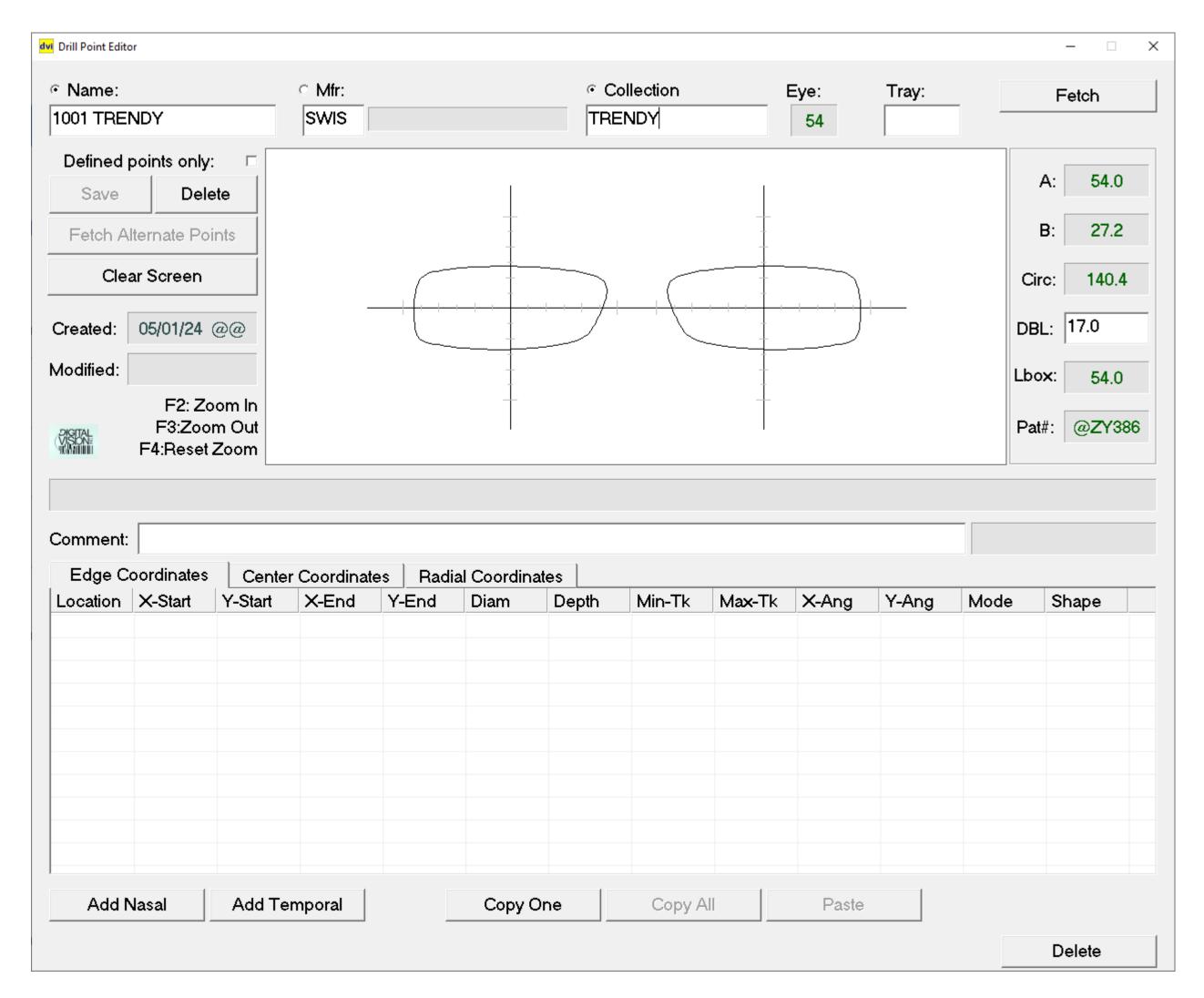


S.,	Name	Mfr	Collection	Color	Code
S	1024	MARC	Sun Ray Collection		
<					>

OTHER PROGRAMS

- Stock order entry
- Drill point editor
- Frame inventory editor
- Frame purchase order editor
- + etc





SCROLLING BY COLLECTION IN DRILL POINT EDITOR



⊙ Name:	○ Mfr:	Collection
1001 TRENDY	SWIS	TRENDY

DIGITAL VISION

THANK YOU

Contact Digital Vision:

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